



LM2 – LM3 CONVERSION KIT PROCEDURE

CONTENTS OF KIT:

1 x Black outer heatshrink	-	9mm x 135mm long
3 x Black inner heatshrink	-	4.5mm x 35mm long
1 x Electric plug assembly		
3 x Copper Crimp Link	-	Small (W120311)

PROCEDURE:

1. Determine overall length and cut LM2 cable as required.
2. Slide black outer heatshrink over existing cable.
3. Strip outer sheath of Existing LM2 cable to 45mm.
4. Strip back each core to 6mm.
5. Cut bootlaces from Electric plug assembly (LM3 cable) and strip back each core 6mm.
6. Slide inner heatshrink on individual cables.
7. Position the crimp links over exposed wires and crimp tightly using crimping tool.
Red to Red and Black to Black & Blue to Blue
8. Slide inner heatshrinks over the crimped joints evenly and use heat gun or hair dryer to shrink.
9. Slide outer heatshrink over the entire cable and crimp joins.
10. Using a heat gun or hair dryer, shrink black outer heatshrink.

